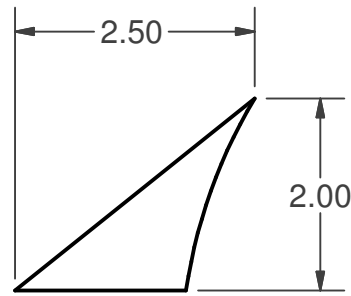


TYPICAL GUSSET DETAIL
MAKE 16



MAKE 4

TIG WELD BOTH SIDES

R5.13

0.50

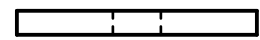
0.25

10.20

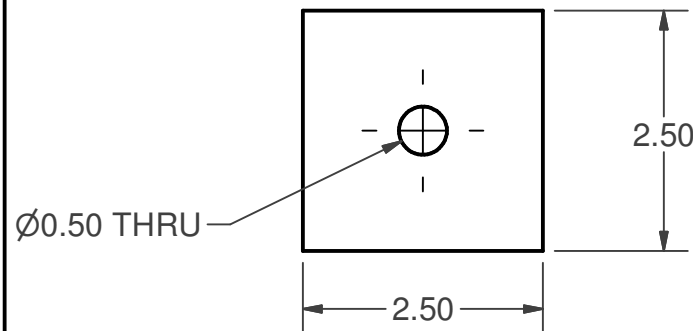
TIG WELD ALL AROUND

NOTES:

- 1) MATERIAL IS GR2 Titanium
- 2) BREAK ALL EDGES 1/32 APPROX
- 3) PART SHALL BE DEGREASED AND CLEANED AFTER MACHINING



TYPICAL TAB DETAIL
MAKE 8



TOLERANCES: (UNLESS SPECIFIED OTHERWISE) .X = ± .030 .XX = ± .010 .XXX = ± .005 A/B = ± .0625 X' = ± 1'	DRAWN Dave Copson	11/2/2005	University of Hawaii-SOEST		
	CHECKED		TITLE		
	MFG		PROOF MODULE HOOP BRACKET		
	APPROVED DC		SIZE B	DWG NO hoopbracket	REV 0
			SCALE		SHEET 1 OF 1