



- NOTES:
- 1) MATERIAL IS 6AL-4V TITANIUM
  - 2) BREAK ALL EDGES 1/32 APPROX
  - 3) PART SHALL BE DEGREASED AND CLEANED AFTER MACHINING
  - 4) 32MINCH SURFACES SHALL BE PROTECTED FROM SCRATCHES

SECTION E-E  
SCALE 1 / 5

DETAIL F  
SCALE 0.40 : 1

TOLERANCES: (UNLESS SPECIFIED OTHERWISE) .X = ± .030 .XX = ± .010 .XXX = ± .005 A/B = ± .0625 X' = ± 1'	DRAWN Zensho Heshiki	9/21/2006	University of Hawaii-SOEST		
	CHECKED		TITLE		
	MFG		ALOHA PROOF MODULE PRESSURE CASE		
	APPROVED MC		SIZE B	DWG NO	REV 0
			SCALE	SHEET 1	OF 1