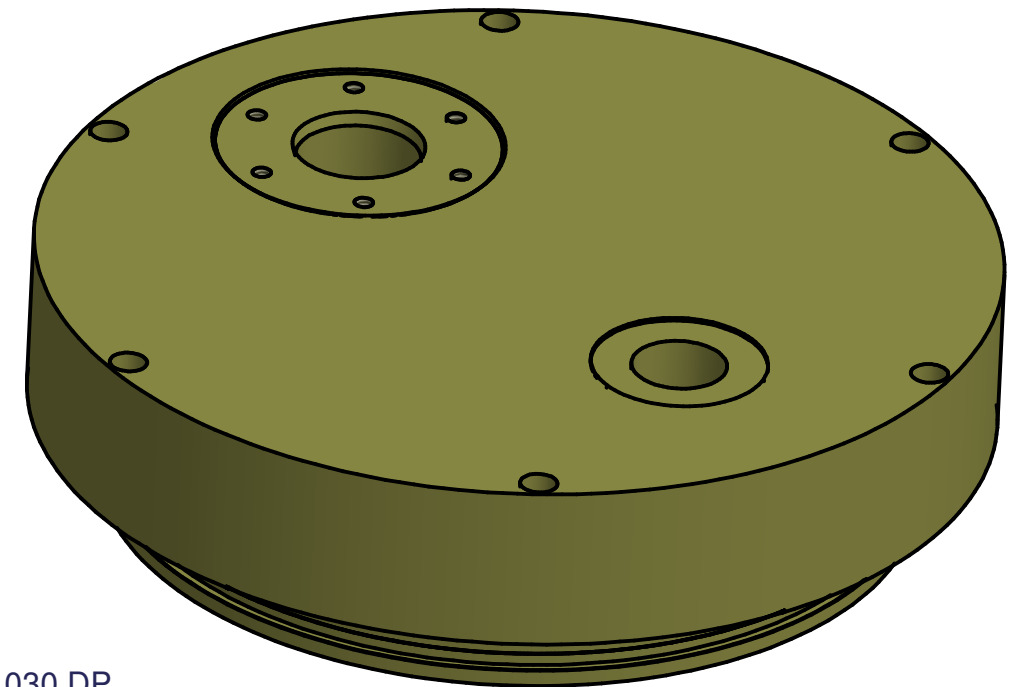
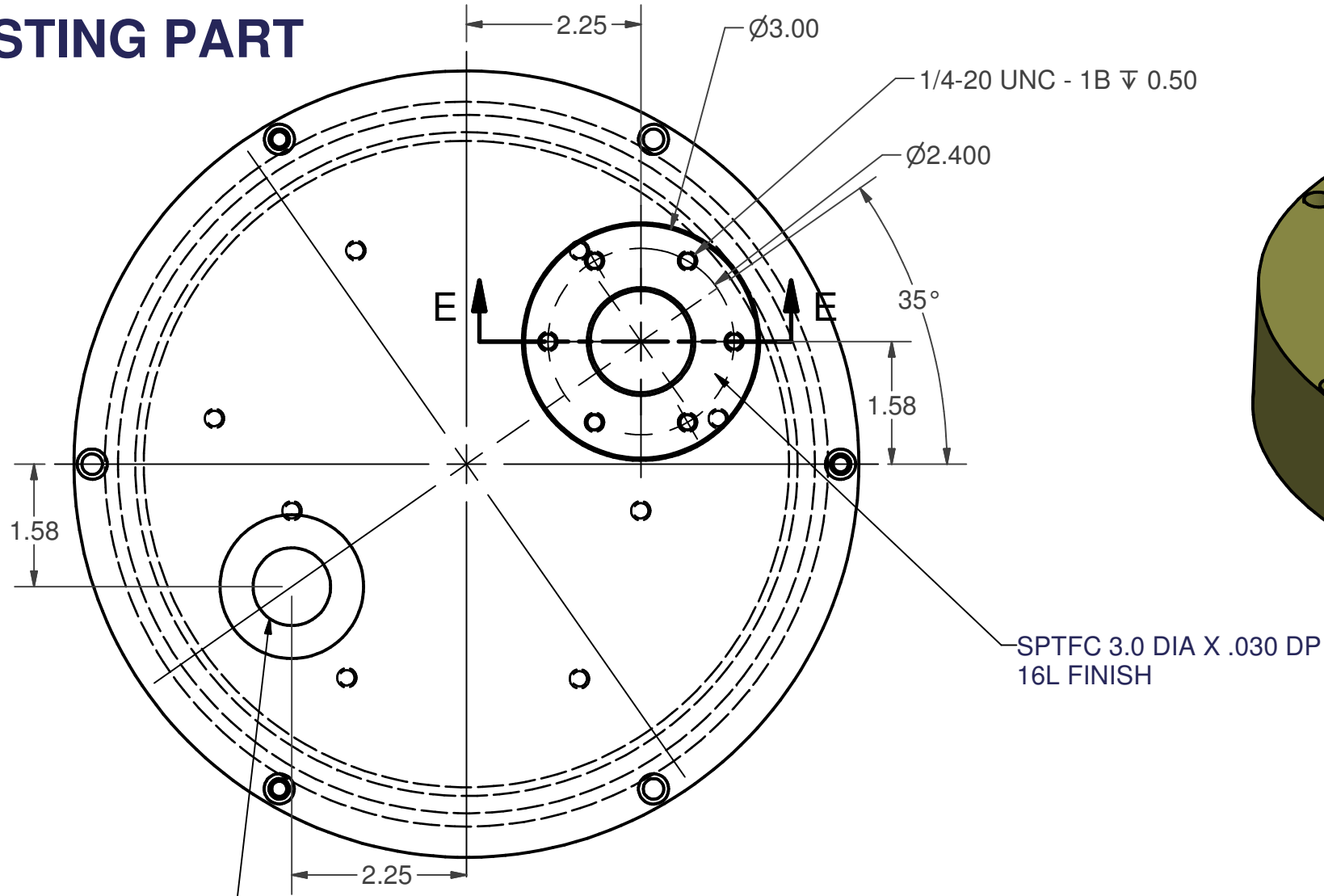
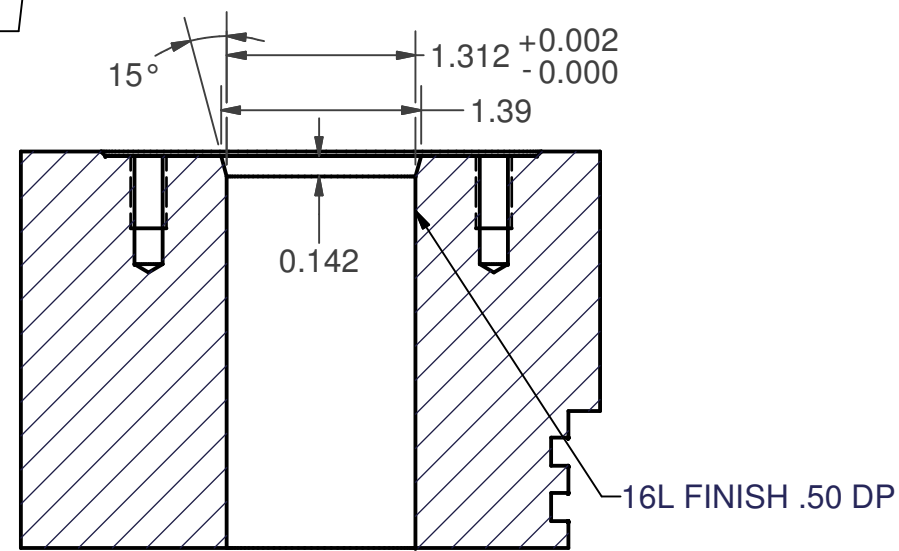


MODIFY EXISTING PART



DRILL THRU AND TAP 1-14 X 1.25 DP
SPTFC 1.687 DIA X .030 DP



- NOTES:
- 1) MATERIAL IS 6AL-4V TITANIUM
 - 2) BREAK ALL NON-ORING GROOVE EDGES 1/32 APPROX
 - 3) PART SHALL BE DEGREASED AND CLEANED AFTER MACHINING
 - 4) 32 mINCH SURFACES SHALL BE PROTECTED FROM SCRATCHES
 - 5) O-RINGS ARE 175 (AXIAL) 266 (RADIAL)
 - 6) 16 mINCH FINISH IN ALL O-RING GROOVES

SECTION E-E
SCALE 3 / 4

TOLERANCES: (UNLESS SPECIFIED OTHERWISE) .X = ± .030 .XX = ± .010 .XXX = ± .005 A/B = ± .0625 X' = ± 1'	DRAWN Dave Copson	10/20/2005	University of Hawaii-SOEST		
	CHECKED		TITLE		
	MFG		ALOHA PROOF MODULE ODI ENDCAP		
	APPROVED DC		SIZE B	DWG NO ODcap	REV 0
			SCALE	SHEET 1	OF 1