



- NOTES:  
 1) MATERIAL IS 6AL-4V TITANIUM  
 2) BREAK ALL EDGES 1/32 APPROX  
 3) PART SHALL BE DEGREASED AND CLEANED AFTER MACHINING  
 4) 32MINCH SURFACES SHALL BE PROTECTED FROM SCRATCHES

SECTION E-E  
SCALE 1 / 5

DETAIL F  
SCALE 0.40 : 1

TOLERANCES: (UNLESS SPECIFIED OTHERWISE) .X = ± .030 .XX = ± .010 .XXX = ± .005 A/B = ± .0625 X' = ± 1'	DRAWN Mike Cole CHECKED	5/18/2006	University of Hawaii-SOEST		
	MFG		TITLE		
	APPROVED MC		OBSERVATORY MAIN PRESSURE CASE		
			SIZE B	DWG NO ALOHA PESSURE CASE	REV 0
		SCALE	SHEET 1 OF 1		